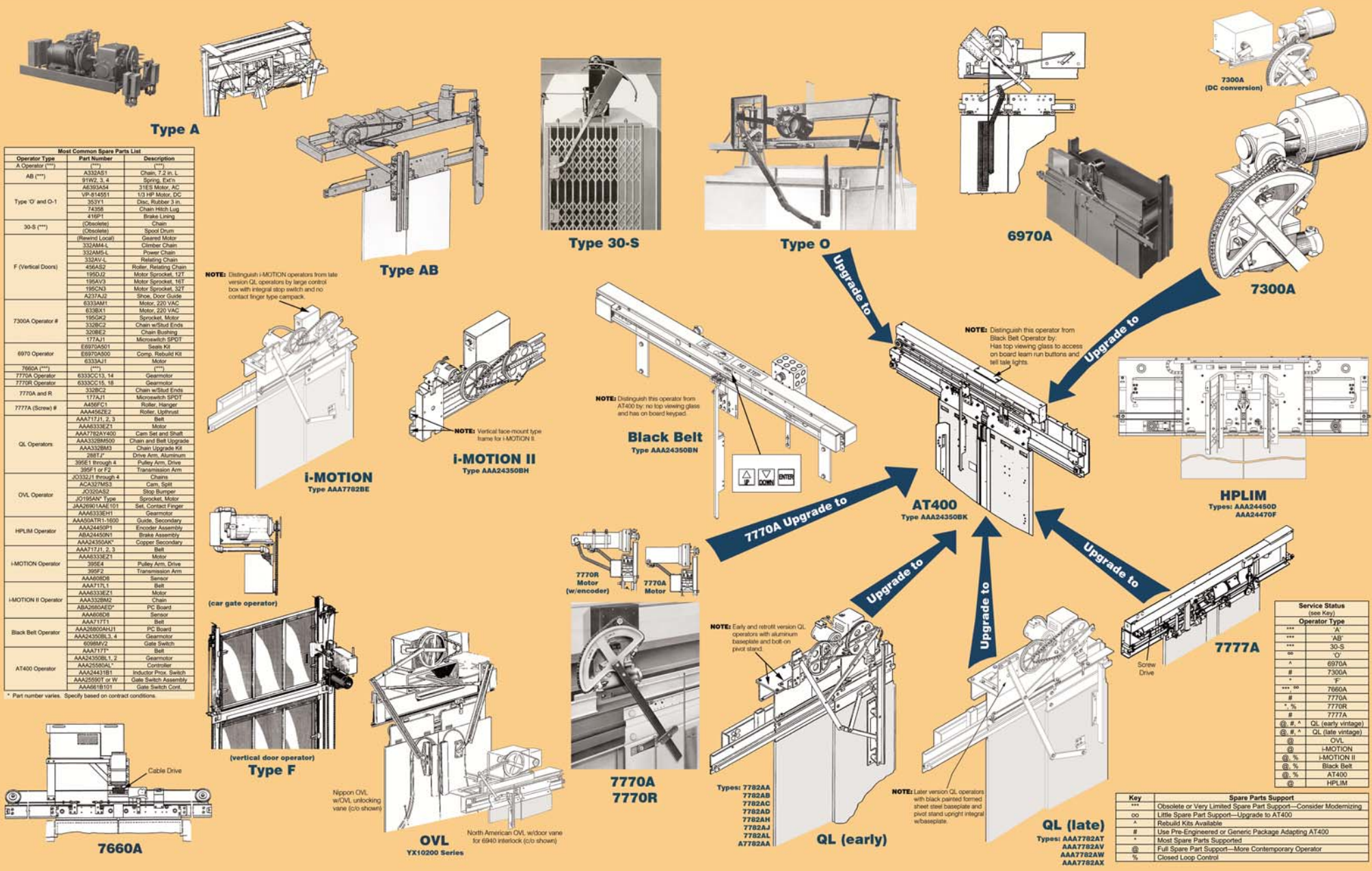


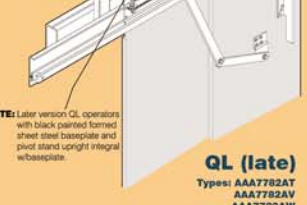
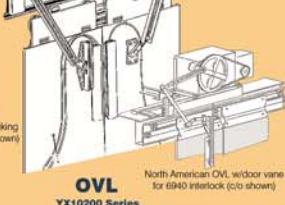
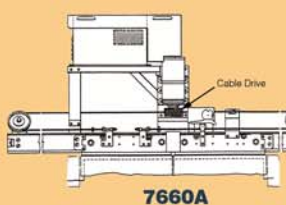
# Otis® Door Operators

Unitec Parts Company®  
800-328-7840  
www.unitecparts.com



Most Common Spare Parts List		
Operator Type	Part Number	Description
<b>A Operator (**)</b>		
AB (**)	A332A51	Chain, 7.2 in. L
	91W2, 3, 4	Spring, Flat
	AA332A54	3123 Motor, AC
Type 'O' and O-1	VP-614551	1/3 HP Motor, DC
	353Y1	Disc, Rubber 3 in
	74298	Chain High Lug
	416P1	Brake Lining
30-S (**)	(Obsolete)	Chain
	(Obsolete)	Speed Drum
	(Rewind Local)	Geared Motor
F (Vertical Doors)	332AM4-L	Climber Chain
	332AM4-L	Power Chain
	332AV-L	Relating Chain
	456A32	Roller, Relating Chain
	195D2	Motor Sprocket, 12T
	195AV3	Motor Sprocket, 16T
	195D3	Motor Sprocket, 32T
	A231A2	Shoe, Door Guide
	6333AM1	Motor, 220 VAC
	633B21	Sprocket, Motor
	332B2	Chain w/Stud Ends
	308B2	Chain w/Stud Ends
	177A11	Microswitch SPDT
7300A Operator #	6970A501	Seam Kit
	E970A500	Comp. Rebuild Kit
6970 Operator	633A1	Motor
7660A (**)	633BC13, 14	Geared Motor
7770A Operator	633C215, 16	Geared Motor
7770A and R	332B2	Chain w/Stud Ends
	177A11	Microswitch SPDT
7777A (Screw) #	AA463E2	Roller, Nipper
	AA463E2	Roller, Uphrust
	AAA7771, 2, 3	Motor
	AAA782AY400	Cam Set and Shaft
	AAA332B950	Chain and Bell Upgrade
QL Operators	AAA332B43	Chain Upgrade Kit
	288T, F	Drive Arm, Aluminum
	395E1 through 4	Pulley Arm, Drive
	395E1 or F2	Transmission Arm
	30332J1 through 4	Chains
	AC2317M3	Cam, Split
	3032A52	Stop Bumper
OVL Operator	30315AN Type	Sprocket, Motor
	AA332B144L101	Self-Contact Finger
	AA4633E21	Clearance
	AA463A7R1-1650	Guide, Secondary
	AA424450N1	Encoder Assembly
	AB424450N1	Brake Assembly
	AA424350AN*	Copper Secondary
	AA47171, 2, 3	Motor
	395E4	Pulley Arm, Drive
	395F2	Transmission Arm
	AAA6080B	Sensor
	AAA717L1	Belt
	AAA633E21	Motor
	AAA332B42	Chain
	ABA2980A2D*	PC Board
	AAA6080B	Sensor
	AAA7171	Belt
	AAA26050AHJ	PC Board
	AA424350N1, 4	Clearance
	6098MV2	Gate Switch
	AAA7171	Belt
	AAA332B6, 1, 2	Geared Motor
	AAA25500AL*	Controller
	AA4243181	Inductor Press. Switch
	AAA618101	Gate Switch Cont.

\* Part number varies. Specify based on contract conditions.



Key	Spare Parts Support
***	Obsolete or Very Limited Spare Part Support—Consider Modernizing
oo	Little Spare Part Support—Upgrade to AT400
o	Rebuild Kits Available
#	Use Pre-Engineered or Generic Package Adapting AT400
*	Most Spare Parts Supported
@	Full Spare Part Support—More Contemporary Operator
%	Closed Loop Control